

CONTINUOUS BUTT WELD-ON LATCH UN-

HING COVER

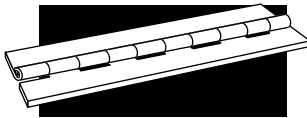


HINGES

Continuous • Butt • Specialty

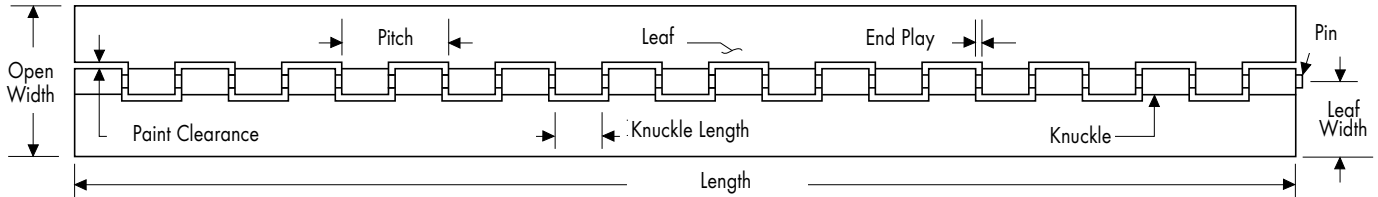
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HINGE NOMENCLATURE

NOMENCLATURE



Length

The length of the leaves measured parallel to the pin.

Open Width

The overall dimension of the leaves measured perpendicular, or across the pin.

Leaf

That portion of a hinge extending laterally from the knuckle, which generally revolves around a pin.

Leaf Width

The dimension from the center of the pin to the outer edge of the leaf.

Paint Clearance

The dimension between the outer face of the knuckle and the opposing edge of the leaf cutout the entire range of rotation.

End Play

The amount of axial movement between the leaves.

Knuckle Length

The typical dimension of the knuckle measured parallel to the pin.

Pitch

The dimension from a point on the knuckle to the same point on an adjacent knuckle on the same leaf.

Knuckle

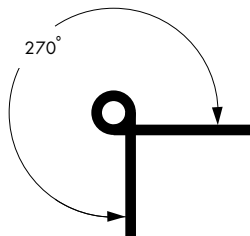
The hollow circular part at the knuckle of a hinge through which a pin is passed. (Sometimes called loop, joint, node or curl.)

Pin

Rod running the length of the hinge. The pin holds the leaves of the hinge together.

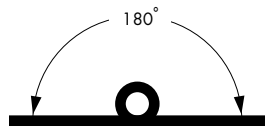
Side Play

The amount of movement of the leaves perpendicular to the pin.



Open (or Back Angle)

Leaves are opened through the maximum arc, usually about 270°. This varies from series to series and can be adjusted for special applications.



Flat

Leaves are parallel, and at the 180° position.



Closed

Leaves are parallel, together and at the 0° position.

SWAGING



Fig. 1
Hinge with both leaves not swaged - our "plain" or standard assembly



Fig. 2
Hinge with both leaves half swaged



Fig. 3
Hinge with one leaf half swaged



Fig. 4
Hinge with one leaf full swaged



Fig. 5
Swage for reverse assembly



Fig. 6
Reverse assembly

ABBREVIATIONS

Material	Abbreviation
Plain Steel or Cold Rolled Steel	PS
Stainless Steel (Type 302/304)	STS or SS
Steel Brass Pin	PB
Stainless Steel (Type 316)	TS
Aluminum / Aluminum Pin	AA
Aluminum with Stainless Pin	AS
Raw Brass	BR
Polished Stainless	SP
Prefinished Brass on Steel	FB
Prefinished Nickel on Steel	FN
Prefinished Electrogalvanized on Steel	EG

Hand Codes

Right Hand	RH or R
Left Hand	LH or L
Reversible	RV

Holes

No Holes	NH
With Holes	WH

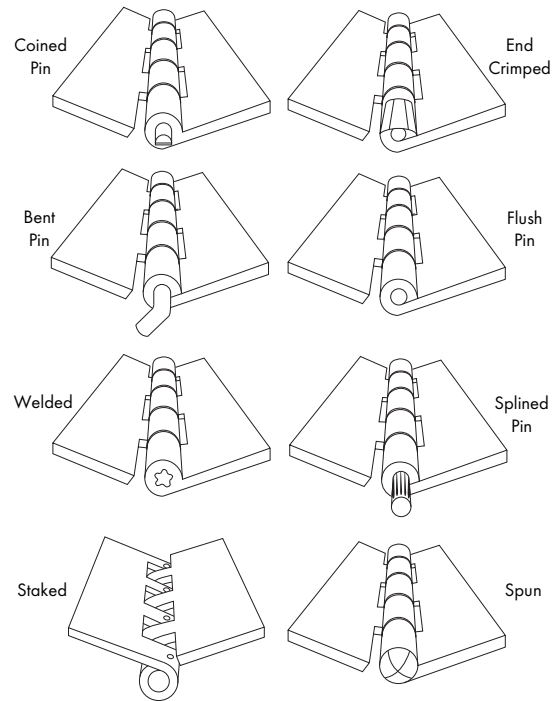
FINISH CODES

Digits and letters after the hyphen indicate the finish code

02	Commercial Zinc
02B	Black Zinc
03	Bright Brass
04	Satin (Dull) Brass
1B	Black Powdercoat
14	Bright Nickel
15	Satin (Dull) Nickel
20	Statuary Bronze
26	Bright Chrome
26D	Satin (Dull) Chrome
28	Aluminum, Caustic Etched
28A	Aluminum, Satin and Clear Anodized
28B	Aluminum, Satin and Lacquered
28C	Aluminum, Anodized and Brite Dip
32	Stainless, No Finish
32B	Stainless Steel, Burnished
32D	Stainless Steel, Satin

PIN

The pin or rod that holds hinge leaves together may be furnished in several ways depending on the application. Some pins are easily removed; others are permanently mounted. Several variations are illustrated here.



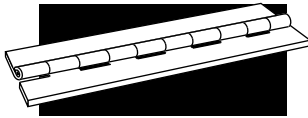
COMPARISON OF GAUGES & DECIMAL EQUIVALENTS FOR PLAIN STEEL AND STAINLESS STEEL

Gauge No.	U.S. Standard	Gauge No.	U.S. Standard
7	.1875	17	.05625
8	.171875	18	.05
9	.15625	19	.04375
10	.140625	20	.0375
11	.125	21	.034375
12	.109375	22	.03125
13	.09375	23	.028125
14	.078125	24	.025
15	.0703125	25	.021875
16	.0625	26	.01875

AVAILABLE ALUMINUM THICKNESSES

.020	.040	.075	.100	.190
.025	.050	.080	.120	.249
.032	.060	.090	.160	

Note: All dimensions in this catalog are in inches.



CONTINUOUS HINGES



STAINLESS, STEEL AND ALUMINUM

Leaf Thick. .025 Pin Dia. .062 Knuckle .25

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
.75	SS02030202*	PS02030202*	AA02030202*	AS02030202*	72
1.00	SS02030203*	PS02030203*	AA02030203*	AS02030203*	
1.25	SS02030205	PS02030205	CALL US	CALL US	
1.50	SS02030206	PS02030206	CALL US	AS02030206*	

Leaf Thick. .025 Pin Dia. .062 Knuckle .50

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
.50	SS02030401	PS02030401	CALL US	CALL US	72
.75	SS02030402	PS02030402	CALL US	CALL US	

Leaf Thick. .032 Pin Dia. .062 Knuckle .50

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
.75	SS03030402	PS03030402	AA03030402	AS03030402	72
1.00	SS03030403	PS03030403	AA03030403	CALL US	
1.06	SS03030404	PS03030404	AA03030404	AS03030404	
1.25	SS03030405	PS03030405	AA03030405	AS03030405	
1.50	SS03030406	PS03030406	AA03030406	CALL US	

Leaf Thick. .032 Pin Dia. .091 Knuckle .25

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
.75	CALL US	CALL US	AA03050202	AS03050202	72
1.06	CALL US	CALL US	AA03050204	AS03050204	
1.25	CALL US	CALL US	AA03050205	AS03050205	
1.50	CALL US	CALL US	AA03050206	AS03050206	

MORE LENGTHS

Additional lengths and custom sizes are also available. Visit www.guden.com or call us for quotes and availability.

Now to complete Part No. add length:
Ex: PS03030402 - 72

Leaf Thick. .035 Pin Dia. .086 Knuckle .25

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
.75	SS04040202*	PS04040202*	CALL US	CALL US	72
1.06	SS04040204*	PS04040204*	CALL US	CALL US	
1.25	SS04040205*	PS04040205*	CALL US	CALL US	
1.50	SS04040206*	PS04040206*	CALL US	CALL US	
2.00	SS04040208*	PS04040208*	CALL US	CALL US	

* These items are normally supplied with the pin staked in place on 3" centers.





STAINLESS, STEEL AND ALUMINUM (cont.)

Leaf Thick. .040 Pin Dia. .091 Knuckle .50

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS05050404	PS05050404**	AA05050404	AS05050404	72
1.25	SS05050405	PS05050405**	AA05050405	AS05050405	
1.50	SS05050406	PS05050406**	AA05050406	AS05050406	
2.00	SS05050408	PS05050408**	AA05050408	AS05050408	
2.50	SS05050409	PS05050409**	CALL US	CALL US	
3.00	SS05050410	PS05050410**	CALL US	CALL US	

Leaf Thick. .040 Pin Dia. .091 Knuckle .625

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS05050504 [†]	PS05050504 [†]	AA05050504 [†]	AS05050504 [†]	72.50
1.25	SS05050505 [†]	PS05050505 [†]	AA05050505 [†]	AS05050505 [†]	
1.50	SS05050506 [†]	PS05050506 [†]	AA05050506 [†]	AS05050506 [†]	
2.00	SS05050508 [†]	PS05050508 [†]	AA05050508 [†]	AS05050508 [†]	

Leaf Thick. .050 Pin Dia. .120 Knuckle .50

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS06060404	PS06060404	AA06060404	AS06060404	72
1.25	SS06060405	PS06060405	AA06060405	AS06060405	
1.50	SS06060406	PS06060406	AA06060406	AS06060406	
2.00	SS06060408	PS06060408	AA06060408	AS06060408	
2.50	SS06060409	PS06060409	AA06060409	AS06060409	
3.00	SS06060410	PS06060410	AA06060410	AS06060410	
4.00	SS06060411	PS06060411	AA06060411	AS06060411	

Leaf Thick. .050 Pin Dia. .120 Knuckle .625

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS06060504	PS06060504	AA06060504*	AS06060504*	85
1.25	SS06060505	PS06060505	AA06060505*	AS06060505*	
1.50	SS06060506	PS06060506	AA06060506*	AS06060506*	
2.00	SS06060508	PS06060508	AA06060508*	AS06060508*	
2.50	SS06060509	PS06060509	AA06060509*	AS06060509*	
3.00	SS06060510	PS06060510	AA06060510*	AS06060510*	



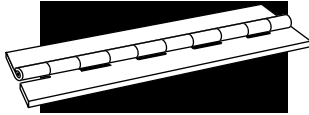
MORE LENGTHS

Additional lengths and custom sizes are also available. Visit www.guden.com or call us for quotes and availability.

Now to complete Part No. add length:
Ex: PS03030402 - 72

** Available from stock with Brass Pin - Specify "PB" instead of "PS" as part number prefix.

[†] Part number suffix will be -72



CONTINUOUS HINGES



STAINLESS, STEEL AND ALUMINUM



Leaf Thick. .060 Pin Dia. .120 Knuckle .50

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS07060404	PS07060404	AA07060404	AS07060404	84
1.25	SS07060405	PS07060405	AA07060405	AS07060405	
1.50	SS07060406	PS07060406	AA07060406	AS07060406	
2.00	SS07060408	PS07060408	AA07060408	AS07060408	
2.50	SS07060409	PS07060409	AA07060409	AS07060409	
3.00	SS07060410	PS07060410	AA07060410	AS07060410	
4.00	SS07060411	PS07060411	AA07060411	AS07060411	

Leaf Thick. .060 Pin Dia. .120 Knuckle .625

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS07060504	PS07060504	AA07060504	AS07060504	85
1.25	SS07060505	PS07060505	AA07060505	AS07060505	
1.50	SS07060506	PS07060506	AA07060506	AS07060506	
2.00	SS07060508	PS07060508	AA07060508	AS07060508	
2.50	SS07060509	PS07060509	AA07060509	AS07060509	
3.00	SS07060510	PS07060510	AA07060510	AS07060510	
4.00	SS07060511	PS07060511	CALL US	CALL US	

Leaf Thick. .060 Pin Dia. .120 Knuckle .75

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS07060604	PS07060604	CALL US	CALL US	72
1.25	SS07060605	PS07060605	CALL US	CALL US	
1.50	SS07060606	PS07060606	CALL US	CALL US	
2.00	SS07060608	PS07060608	CALL US	CALL US	
2.50	SS07060609	PS07060609	CALL US	CALL US	
3.00	SS07060610	PS07060610	CALL US	CALL US	
4.00	SS07060611	PS07060611	CALL US	CALL US	

MORE LENGTHS

Additional lengths and custom sizes are also available. Visit www.guden.com or call us for quotes and availability.

Now to complete Part No. add length:
Ex: PS03030402 - 72

Leaf Thick. .060 Pin Dia. .120 Knuckle 1.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS07060704	PS07060704**	AA07060704	AS07060704	84
1.25	SS07060705	PS07060705**	AA07060705	AS07060705	
1.50	SS07060706	PS07060706**	AA07060706	AS07060706	
2.00	SS07060708	PS07060708**	AA07060708	AS07060708	
2.50	SS07060709	PS07060709**	AA07060709	AS07060709	
3.00	SS07060710	PS07060710**	AA07060710	AS07060710	
4.00	SS07060711	PS07060711**	AA07060711	AS07060711	

** Available from stock with Brass Pin - Specify "PB" instead of "PS" as part number prefix.





STAINLESS, STEEL AND ALUMINUM (cont.)

Leaf Thick. .060 Pin Dia. .187 Knuckle .625

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.50	SS07070506 [†]	PS07070506 [†]	CALL US	CALL US	72.50
2.00	SS07070508 [†]	PS07070508 [†]	AA07070508 [†]	AS07070508 [†]	
2.50	SS07070509 [†]	PS07070509 [†]	AA07070509 [†]	AS07070509 [†]	
3.00	SS07070510 [†]	PS07070510 [†]	AA07070510 [†]	AS07070510 [†]	
4.00	CALL US	CALL US	AA07070511 [†]	AS07070511 [†]	

Leaf Thick. .060 Pin Dia. .187 Knuckle 1.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS07070704	PS07070704	AA07070704	AS07070704	84
1.25	SS07070705	PS07070705	AA07070705	AS07070705	
1.50	SS07070706	PS07070706	AA07070706	AS07070706	
2.00	SS07070708	PS07070708	AA07070708	AS07070708	
2.50	SS07070709	PS07070709	AA07070709	AS07070709	
3.00	SS07070710	PS07070710	AA07070710	AS07070710	
4.00	SS07070711	PS07070711	CALL US	CALL US	

Leaf Thick. .060 Pin Dia. .187 Knuckle 2.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	CALL US	CALL US	AA07070804	AS07070804	84
1.25	CALL US	CALL US	AA07070805	AS07070805	
1.50	SS07070806	PS07070806	AA07070806	AS07070806	
2.00	SS07070808	PS07070808	AA07070808	AS07070808	
2.50	SS07070809	PS07070809	AA07070809	AS07070809	
3.00	SS07070810	PS07070810	AA07070810	AS07070810	

Leaf Thick. .072 Pin Dia. .187 Knuckle .50

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
1.06	SS08070404	PS08070404	CALL US	CALL US	84
1.25	SS08070405	PS08070405	CALL US	CALL US	
1.50	SS08070406	PS08070406	CALL US	CALL US	
2.00	SS08070408	PS08070408	AA08070408	AS08070408	
2.50	SS08070409	PS08070409	AA08070409	AS08070409	
3.00	SS08070410	PS08070410	AA08070410	AS08070410	
4.00	SS08070411	PS08070411	AA08070411	AS08070411	

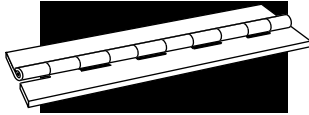


MORE LENGTHS

Additional lengths and custom sizes are also available. Visit www.guden.com or call us for quotes and availability.

Now to complete Part No. add length:
Ex: PS03030402 - 72

[†] Part number suffix will be -72



CONTINUOUS HINGES



STAINLESS, STEEL AND ALUMINUM



Leaf Thick. .075 Pin Dia. .187 Knuckle 2.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
2.00	SS08070808	PS08070808	AA08070808	AS08070808	84
2.50	SS08070809	PS08070809	AA08070809	AS08070809	
3.00	SS08070810	PS08070810	AA08070810	AS08070810	
4.00	SS08070811	PS08070811	AA08070811	AS08070811	

Leaf Thick. .075 Pin Dia. .250 Knuckle 1.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
2.00	SS08080708	PS08080708	CALL US	CALL US	72
2.50	SS08080709	PS08080709	CALL US	CALL US	
3.00	SS08080710	PS08080710	CALL US	CALL US	
4.00	SS08080711	PS08080711	CALL US	CALL US	
5.00	SS08080712	PS08080712	CALL US	CALL US	

Leaf Thick. .075 Pin Dia. .250 Knuckle 2.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
2.00	SS08080808	PS08080808	AA08080808	AS08080808	84
2.50	SS08080809	PS08080809	AA08080809	AS08080809	
3.00	SS08080810	PS08080810	AA08080810	AS08080810	
4.00	SS08080811	PS08080811	AA08080811	AS08080811	
5.00	SS08080812	PS08080812	CALL US	CALL US	
6.00	SS08080813	PS08080813	CALL US	CALL US	

Leaf Thick. .090 Pin Dia. .187 Knuckle 2.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
2.00	SS09070808	PS09070808	CALL US	CALL US	72
2.50	SS09070809	PS09070809	CALL US	CALL US	
3.00	SS09070810	PS09070810	CALL US	CALL US	
4.00	SS09070811	PS09070811	CALL US	CALL US	
5.00	SS09070812	PS09070812	CALL US	CALL US	
6.00	SS09070813	PS09070813	CALL US	CALL US	

Leaf Thick. .090 Pin Dia. .250 Knuckle 1.00

Open Width	Part Numbers				Length
	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	
2.00	SS09080708	PS09080708	CALL US	CALL US	72
2.50	SS09080709	PS09080709	CALL US	CALL US	
3.00	SS09080710	PS09080710	CALL US	CALL US	
4.00	SS09080711	PS09080711	CALL US	CALL US	

MORE LENGTHS

Additional lengths and custom sizes are also available. Visit www.guden.com or call us for quotes and availability.

Now to complete Part No. add length:
Ex: PS03030402 - 72





STAINLESS, STEEL AND ALUMINUM (cont.)

Leaf Thick. .090 Pin Dia. .250 Knuckle 2.00

Part Numbers					
Open Width	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	Length
2.00	SS09080808	PS09080808	CALL US	CALL US	84
2.50	SS09080809	PS09080809	CALL US	CALL US	
3.00	SS09080810	PS09080810	AA09080810	AS09080810	
4.00	SS09080811	PS09080811	AA09080811	AS09080811	
5.00	SS09080812	PS09080812	AA09080812	AS09080812	
6.00	SS09080813	PS09080813	CALL US	CALL US	

Leaf Thick. .120 Pin Dia. .250 Knuckle 2.00

Part Numbers					
Open Width	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	Length
2.00	SS10080808	PS10080808	AA10080808	AS10080808	72
2.50	SS10080809	PS10080809	CALL US	CALL US	
3.00	SS10080810	PS10080810	AA10080810	AS10080810	
4.00	SS10080811	PS10080811	AA10080811	AS10080811	
5.00	SS10080812	PS10080812	CALL US	CALL US	
6.00	SS10080813	PS10080813	CALL US	CALL US	

Leaf Thick. .120 Pin Dia. .375 Knuckle 2.00

Part Numbers					
Open Width	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	Length
2.00	SS10090808	PS10090808	CALL US	CALL US	84
2.50	SS10090809	PS10090809	CALL US	CALL US	
3.00	SS10090810	PS10090810	CALL US	CALL US	
4.00	SS10090811	PS10090811	AA10090811	AS10090811*	
5.00	SS10090812	PS10090812	AA10090812	AS10090812*	
6.00	SS10090813	PS10090813	AA10090813	AS10090813*	

Leaf Thick. .179 Pin Dia. .500 Knuckle 2.00

Part Numbers					
Open Width	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	Length
3.00	SS11100810	PS11100810	CALL US	CALL US	96
5.00	SS11100812	PS11100812	CALL US	CALL US	

Leaf Thick. .250 Pin Dia. .625 Knuckle 1.50

Part Numbers					
Open Width	SS Leaf & Pin	Steel Leaf & Pin	Alum w/Alum Pin	Alum w/SS Pin	Length
3.00	SS12111010	PS12111010	CALL US	CALL US	72
5.00	SS12111012	PS12111012	CALL US	CALL US	



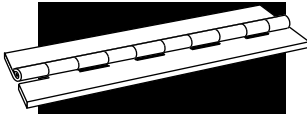
MORE LENGTHS

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Now to complete Part No. add length:
Ex: PS03030402 - 72

* 96 not available from stock





CONTINUOUS HINGES



TYPE 316 STAINLESS STEEL



Leaf Thick. .040 Pin Dia. .091 Knuckle .50

Open Width	Part Numbers	Length
1.06	TS05050404	72
1.25	TS05050405	
1.50	TS05050406	
2.00	TS05050408	

Leaf Thick. .060 Pin Dia. .120 Knuckle .50

Open Width	Part Numbers	Length
1.50	TS07060406	72
2.00	TS07060408	
2.50	TS07060409	
3.00	TS07060410	

STEEL / ELECTROGALVANIZED

Leaf Thick. .042 Pin Dia. .091 Knuckle .50

Open Width	Part Numbers	Length
1.50	EG05050406	72
2.00	EG05050408	

Leaf Thick. .060 Pin Dia. .120 Knuckle .50

Open Width	Part Numbers	Length
1.50	EG07060406	72
2.00	EG07060408	
3.00	EG07060410	

MORE LENGTHS

Additional lengths and custom sizes are also available. Visit www.guden.com or call us for quotes and availability.

Now to complete Part No. add length:
Ex: PS03030402 - 72

* These items are normally supplied with pins staked in place.





POLISHED STAINLESS WITH HOLES – ON 2" CENTERS

Leaf Thick. .040 Pin Dia. .091 Knuckle .50

Open Width	Part Numbers	Hole Diameter	Length
1.06	SPO5050404*	#5 ctsk	72
1.25	SPO5050405*	#5 ctsk	
1.50	SPO5050406*	#6 ctsk	
2.00	SPO5050408*	#6 ctsk	

Leaf Thick. .060 Pin Dia. .120 Knuckle .50

Open Width	Part Numbers	Hole Diameter	Length
1.50	SPO7060406*	#6 ctsk	72
2.00	SPO7060408*	#6 ctsk	
3.00	SPO7060410*	#6 ctsk	

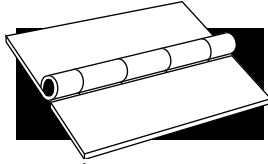


PREPLATED STEEL HINGES WITH HOLES – ON 2" CENTERS

Leaf Thick. .040 Pin Dia. .091 Knuckle .50

Open Width	Part Numbers		Hole Diameter	Stock Length
	Steel/Nickel	Steel/Brass		
1.06	FN05050404*	FB05050404*	#4 ctsk	72
1.25	FN05050405*	FB05050405*	#4 ctsk	
1.50	FN05050406*	FB05050406*	#4 ctsk	
2.00	FN05050408*	FB05050408*	#6 ctsk	





BUTT HINGES

Made in USA



SERIES 1000 - TYPE 304 STAINLESS STEEL (Pin spun on both ends, no holes, no finish)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
2.00	1.50	.060	.120	1000200150612
3.00	2.00	.090	.187	1000300200918
3.00	2.00	.120	.250	1000300201225
3.50	3.00	.090	.187	1000350300918
4.00	3.00	.120	.250	1000400301225

SERIES 2000 - TYPE 316 STAINLESS STEEL (No holes, square butts, pin spun on both ends)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
2.00	2.00	.075	.187	2000200718
3.00	3.00	.090	.187	2000300918
3.00	3.00	.120	.250	2000301225
4.00	4.00	.120	.250	2000401225

SERIES 3000 - PLAIN STEEL (No holes, cutoffs, staked pin)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
.75	.75	.035	.086	300007070308
1.00	1.06	.035	.086	300010100308
1.25	1.06	.035	.086	300012100308
1.50	1.06	.035	.086	300015100308
1.50	1.50	.035	.086	300015150308
2.00	1.06	.035	.086	300020100308
2.00	1.50	.035	.086	300020150308
2.00	2.00	.035	.086	300020200308

SERIES 4000 - PLAIN STEEL (No holes, pin headed one end only)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
1.50	1.50	.055	.120	400015150512
2.00	1.50	.060	.120	400020150612
2.00	2.00	.060	.120	400020200612
2.50	2.50	.078	.187	400025250718
4.00	3.83	.093	.250	400040380925

SERIES 5000 - PLAIN STEEL (No holes, rectangular butts, pin spun on both ends)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
1.50	1.31	.050	.120	500015130512
2.00	1.50	.060	.120	500020150612
2.50	1.50	.060	.120	500025150612

SERIES 6000 - PLAIN STEEL (No holes, square butts, pin spun on both ends)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
1.50	1.50	.050	.120	6000150512
2.00	2.00	.060	.120	6000200612
2.00	2.00	.078	.187	6000200718
2.50	2.50	.060	.120	6000250612
2.50	2.50	.078	.187	6000250718
2.50	2.50	.125	.250	6000251225
3.00	3.00	.060	.120	6000300612
3.00	3.00	.078	.187	6000300718
3.00	3.00	.093	.250	6000300925
3.00	3.00	.125	.250	6000301225
4.00	4.00	.075	.187	6000400718
4.00	4.00	.125	.250	6000401225
5.00	5.00	.125	.250	6000501225
6.00	6.00	.125	.250	6000601225
6.00	6.00	.187	.500	6000601850





SERIES 7000 - STAINLESS STEEL (No holes, square butts, stainless pin spun on both ends)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
1.00	1.06	.035	.086	7000100308*
1.50	1.50	.035	.086	7000150308*
1.50	1.50	.050	.120	7000150512
2.00	2.00	.060	.120	7000200612
2.00	2.00	.078	.187	7000200718
2.50	2.50	.060	.120	7000250612
2.50	2.50	.078	.187	7000250718
3.00	3.00	.060	.120	7000300612
3.00	3.00	.078	.187	7000300718
3.00	3.00	.090	.187	7000300918
3.00	3.00	.093	.250	7000300925
3.00	3.00	.125	.250	7000301225
4.00	4.00	.078	.187	7000400718
4.00	4.00	.125	.250	7000401225
4.00	4.00	.125	.375	7000401237
5.00	5.00	.125	.250	7000501225
6.00	6.00	.125	.250	7000601225
6.00	6.00	.165	.375	7000601637

SERIES 8000 - STAINLESS STEEL (Holes, stainless pin spun on both ends, no finish)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
1.50	1.50	.035	.086	8000150308*
1.50	1.50	.050	.120	8000150512
2.00	2.00	.060	.120	8000200612
2.00	2.00	.078	.187	8000200718
2.50	2.50	.060	.120	8000250612
2.50	2.50	.078	.187	8000250718
3.00	3.00	.060	.120	8000300612
3.00	3.00	.078	.187	8000300718
3.00	3.00	.093	.250	8000300925
3.00	3.00	.125	.250	8000301225
4.00	4.00	.078	.187	8000400718
4.00	4.00	.125	.250	8000401225
5.00	5.00	.125	.250	8000501225
6.00	6.00	.125	.250	8000601225

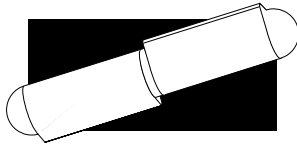
SERIES 9000 - ALUMINUM (No holes, square butts, stainless steel pin spun on both ends)

Length	Open Width	Leaf Thickness	Pin Diameter	Part No.
1.00	1.06	.040	.080	9000100408**
1.50	1.50	.050	.120	9000150512
2.00	2.00	.060	.120	9000200612
2.00	2.00	.078	.187	9000200718
2.50	2.50	.060	.120	9000250612
2.50	2.50	.078	.187	9000250718
3.00	3.00	.060	.120	9000300612
3.00	3.00	.078	.187	9000300718
3.00	3.00	.090	.250	9000300925
3.00	3.00	.125	.250	9000301225
4.00	4.00	.125	.250	9000401225

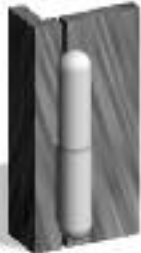
* Cut-off, pin staked in place.

** Cut-off, aluminum pin, staked in place.





WELD-ON HINGES



Weld-On Hinges are well suited for flush construction.



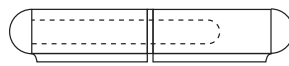
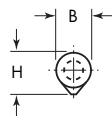
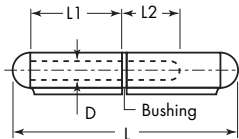
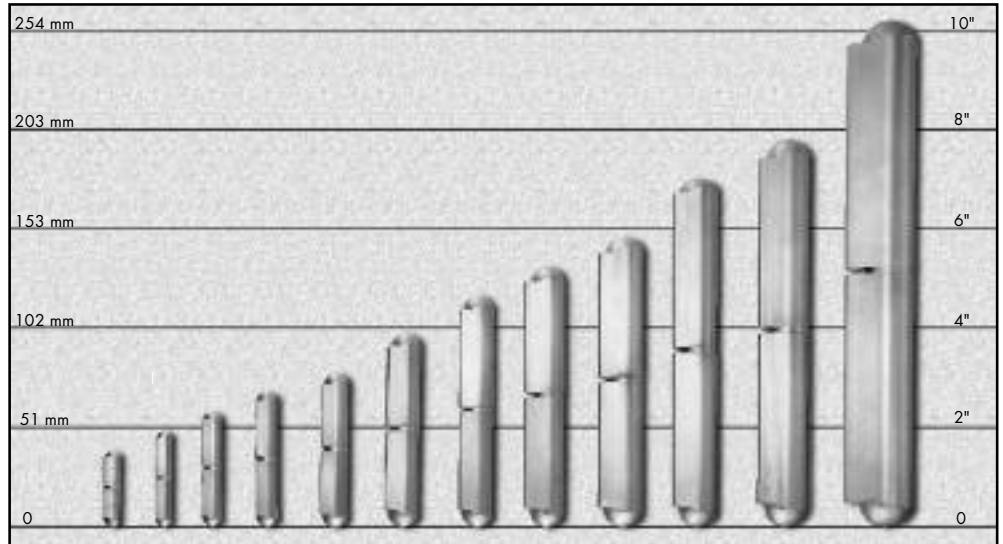
Weld-On Hinges work well in overlapping construction.



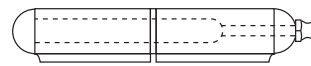
Weld-On Hinges are well suited for gate construction.

The Guden Weld-On Hinge is an attractive new alternative for your hinge needs. It offers continuous, smooth operation and eliminates the need for unsightly fasteners and leaves.

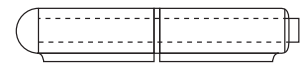
The Weld-On Hinge is ideal for a wide range of applications, everything from electrical and tool boxes to machinery doors and air-conditioning enclosures.



Fixed Pin



Fixed Pin with Grease Fitting



Removable Pin

Steel/ steel pin	Steel/ brass pin	Steel/steel pin grease fitting	Steel/brass pin grease fitting	Steel/STS pin grease fitting	Steel/steel loose pin	Stainless	Alum./STS pin	Steel/STS pin	LengthThk. Dia.			Pin Dia.		
									L	H	B	L1	L2	D
PSWM015FP	PBWM015FP	-	-	-	-	SSWM015FP	ASWM015FP	-	1.58	0.37	0.315	0.63	0.58	0.197
PSWM020FP	PBWM020FP	-	-	-	PSWM020RP	SSWM020FP	ASWM020FP	-	1.97	0.38	0.315	0.79	0.58	0.197
PSWM024FP	PBWM024FP	-	-	-	-	SSWM024FP	ASWM024FP	-	2.36	0.46	0.394	0.93	0.70	0.236
PSWM028FP	PBWM028FP	-	-	-	-	SSWM028FP	ASWM028FP	-	2.76	0.51	0.450	1.13	0.85	0.236
PSWM032FP	PBWM032FP	PSWM032FP-GF	PBWM032FP-GF	-	PSWM032RP	SSWM032FP	ASWM032FP	-	3.15	0.61	0.510	1.29	0.85	0.315
PSWM040FP	PBWM040FP	PSWM040FP-GF	PBWM040FP-GF	-	PSWM040RP	SSWM040FP	ASWM040FP	-	3.94	0.77	0.630	1.63	1.20	0.394
PSWM048FP	PBWM048FP	PSWM048FP-GF	PBWM048FP-GF	PSWM048FSP-GF	-	SSWM048FP	-	-	4.75	0.76	0.625	2.04	1.30	0.394
PSWM052FP	PBWM052FP	-	-	-	-	SSWM052FP	ASWM052FP	-	5.32	0.90	0.709	2.25	1.50	0.500
PSWM060FP	PBWM060FP	PSWM060FP-GF	PBWM060FP-GF	-	PSWM060RP	SSWM060FP	ASWM060FP	PSWM060FSP	5.91	1.00	0.787	2.54	1.63	0.500
PSWM070FP	PBWM070FP	PSWM070FP-GF	PBWM070FP-GF	-	-	-	ASWM070FP	-	7.09	1.00	0.787	3.15	1.92	0.510
PSWM080FP	PBWM080FP	PSWM080FP-GF	PBWM080FP-GF	-	PSWM080RP	SSWM080FP	-	-	7.87	1.13	0.906	3.44	2.05	0.625
PSWM100FP	PBWM100FP	PSWM100FP-GF	-	-	-	-	-	-	10.27	1.46	1.102	4.60	2.87	0.750

Note: All dimensions are in decimal inches. For steel hinges, bushing is brass. On stainless steel and aluminum hinges, bushing is stainless steel.

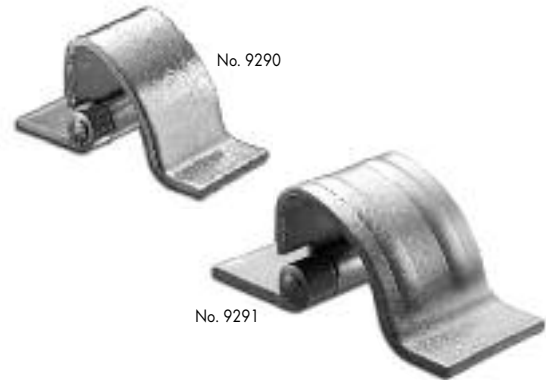




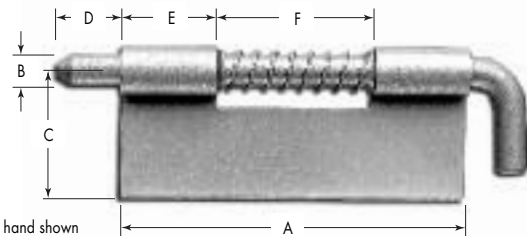
A smooth, unbroken cabinet surface is now possible with Guden concealed hinges. The radius of the movable leaf swings the door out and clear of the cabinet frame. Two standard sizes are ready for welded assembly, or can be custom drilled for screw or bolt assembly. Custom sizes are also available.

CONCEALED HINGES

Part No.	Length	Thickness	Holes	Rib	Leaf Material	Pin Material
NHAL9290	.80	.075	No	No	Aluminum	Stainless
NHAL9291	1.25	.090	No	Yes	Aluminum	Stainless
NHPS9290	.80	.075	No	No	Steel	Steel
NHPS9291	1.25	.090	No	Yes	Steel	Steel
NHSS9290	.80	.075	No	No	Stainless	Stainless
NHSS9291	1.25	.090	No	Yes	Stainless	Stainless



Dual-purpose latch hinges make excellent lid or door latches, or easily removable hinges. The spring-loaded, chamfered pin holds securely, whether used as a latch or a hinge. They are the answer to door removal. "H" prefix parts are supplied with holes.



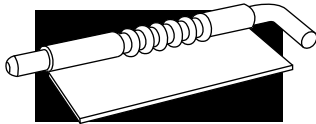
Latch Hinge - Left hand shown

LATCH HINGES

Part No.	Material	Finish	Thickness	Holes	A	B	C	D	E	F
9292LH-02	Steel	Zinc	.040	No	.875	.125	.500	.187	.250	.375
9292RH-02	Steel	Zinc	.040	No	.875	.125	.500	.187	.250	.375
9292LH-32	Stainless	None	.040	No	.875	.125	.500	.187	.250	.375
9292RH-32	Stainless	None	.040	No	.875	.125	.500	.187	.250	.375
9293LH-02	Steel	Zinc	.040	No	1.38	.156	.750	.250	.375	.625
9293RH-02	Steel	Zinc	.040	No	1.38	.156	.750	.250	.375	.625
9293LH-32	Stainless	None	.040	No	1.38	.156	.750	.250	.375	.625
9293RH-32	Stainless	None	.040	No	1.38	.156	.750	.250	.375	.625
9294LH-02	Steel	Zinc	.050	No	2.00	.187	.875	.375	.500	1.00
9294RH-02	Steel	Zinc	.050	No	2.00	.187	.875	.375	.500	1.00
H9294LH-02 *	Steel	Zinc	.050	Yes	2.00	.187	.875	.375	.500	1.00
H9294RH-02 *	Steel	Zinc	.050	Yes	2.00	.187	.875	.375	.500	1.00
9294LH-32	Stainless	None	.050	No	2.00	.187	.875	.375	.500	1.00
9294RH-32	Stainless	None	.050	No	2.00	.187	.875	.375	.500	1.00
H9294LH-32 *	Stainless	None	.050	Yes	2.00	.187	.875	.375	.500	1.00
H9294RH-32 *	Stainless	None	.050	Yes	2.00	.187	.875	.375	.500	1.00
9295LH-02	Steel	Zinc	.062	No	2.75	.250	1.00	.500	.750	1.25
9295RH-02	Steel	Zinc	.062	No	2.75	.250	1.00	.500	.750	1.25
H9295LH-02 *	Steel	Zinc	.062	Yes	2.75	.250	1.00	.500	.750	1.25
H9295RH-02 *	Steel	Zinc	.062	Yes	2.75	.250	1.00	.500	.750	1.25
9295LH-32	Stainless	None	.062	No	2.75	.250	1.00	.500	.750	1.25
9295RH-32	Stainless	None	.062	No	2.75	.250	1.00	.500	.750	1.25
H9295LH-32 *	Stainless	None	.062	Yes	2.75	.250	1.00	.500	.750	1.25
H9295RH-32 *	Stainless	None	.062	Yes	2.75	.250	1.00	.500	.750	1.25

* Supplied from stock with 3 pre-punched .128 diameter holes.





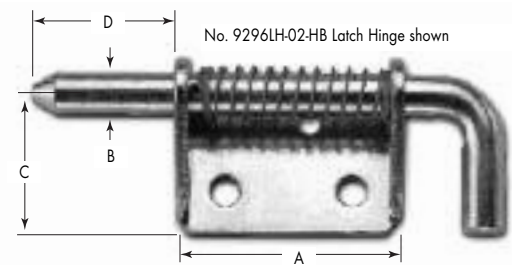
SPECIALTY HINGES



Our heavy-duty latch hinge line is available in standard assembly, and with an optional pin hold back feature (-HB) to lock pin in the retracted position for easier assembly and quick removal of doors.

HEAVY DUTY LATCH HINGES

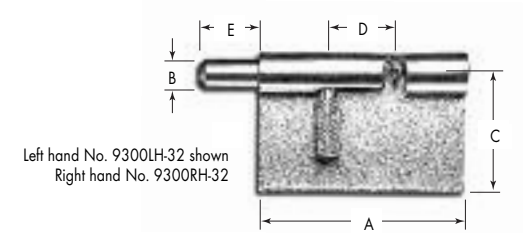
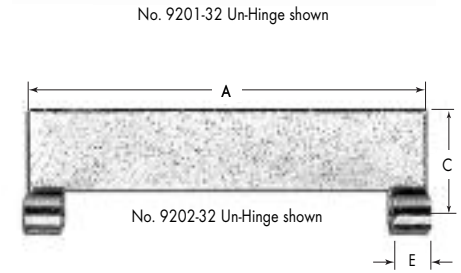
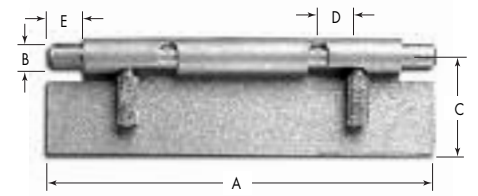
Part No.	Material	Finish	Thickness	A	B	C	D
9296LH-02	Steel	Zinc	.125	2.00	.375	1.12	1.25
9296LH-02-HB**	Steel	Zinc	.125	2.00	.375	1.12	1.25
9296LH-32	Stainless	None	.125	2.00	.375	1.12	1.25
9296LH-32-HB**	Stainless	None	.125	2.00	.375	1.12	1.25
9296RH-02	Steel	Zinc	.125	2.00	.375	1.12	1.25
9296RH-02-HB**	Steel	Zinc	.125	2.00	.375	1.12	1.25
9296RH-32	Stainless	None	.125	2.00	.375	1.12	1.25
9296RH-32-HB**	Stainless	None	.125	2.00	.375	1.12	1.25
9297LH-02	Steel	Zinc	.187	3.00	.50	1.25	1.50
9297LH-02-HB**	Steel	Zinc	.187	3.00	.50	1.25	1.50
9297LH-32	Stainless	None	.187	3.00	.50	1.25	1.50
9297LH-32-HB**	Stainless	None	.187	3.00	.50	1.25	1.50
9297RH-02	Steel	Zinc	.187	3.00	.50	1.25	1.50
9297RH-02-HB**	Steel	Zinc	.187	3.00	.50	1.25	1.50
9297RH-32	Stainless	None	.187	3.00	.50	1.25	1.50
9297RH-32-HB**	Stainless	None	.187	3.00	.50	1.25	1.50



Doors come right off with Guden's un-hinge. It is a quick-release hinge that can be mounted in any position and requires no tools. An easy squeeze of the knurled knobs retracts the spring-loaded pins from the knuckles to release the leaves. Precise manufacturing standards eliminate excess side and end play for minimum door movement.

UN-HINGES - STAINLESS STEEL

Part No.	Thickness	A	B	C	D	E	Holes
9201-32	.050	4.00	.250	1.00	.41	.37	No
H9201-32*	.050	4.00	.250	1.00	.41	.37	Yes
9202-32	.050	4.00	N/A	1.00	N/A	.37	No
H9202-32*	.050	4.00	N/A	1.00	N/A	.37	Yes
9300LH-32	.050	1.75	.250	1.00	.53	.50	No
H9300LH-32*	.050	1.75	.250	1.00	.53	.50	Yes
9300RH-32	.050	1.75	.250	1.00	.53	.50	No
H9300RH-32*	.050	1.75	.250	1.00	.53	.50	Yes

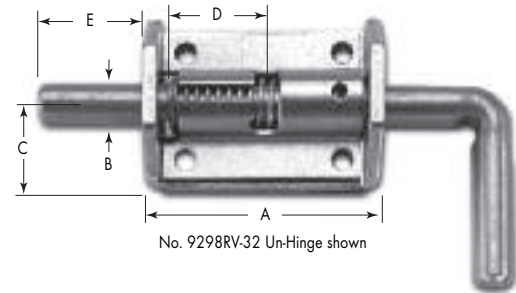


* Supplied from stock with 3 pre-punched .128 diameter holes.
 ** Supplied with pin hold back feature.



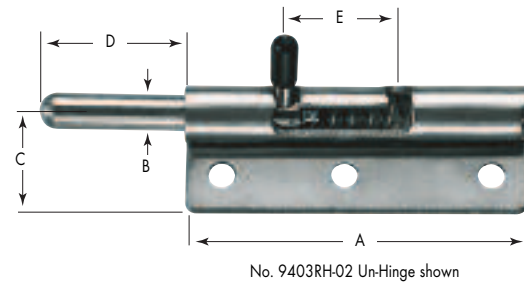
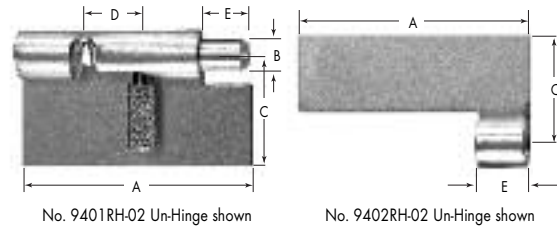
UN-HINGES - STAINLESS STEEL (cont.)

Part No.	Thickness	A	B	C	D	E	Holes
9401LH-32	.050	1.75	.250	1.00	.41	.37	No
H9401LH-32*	.050	1.75	.250	1.00	.41	.37	Yes
9401RH-32	.050	1.75	.250	1.00	.41	.37	No
H9401RH-32*	.050	1.75	.250	1.00	.41	.37	Yes
9402LH-32	.050	1.75	N/A	1.00	N/A	.37	No
H9402LH-32*	.050	1.75	N/A	1.00	N/A	.37	Yes
9402RH-32	.050	1.75	N/A	1.00	N/A	.37	No
H9402RH-32*	.050	1.75	N/A	1.00	N/A	.37	Yes
9298RV-32	.180	2.89	.50	1.00	1.25	1.33	Yes



UN-HINGES - STEEL ZINC PLATED

Part No.	Thickness	A	B	C	D	E	Holes
9401LH-02	.050	1.75	.250	1.00	.41	.37	No
H9401LH-02*	.050	1.75	.250	1.00	.41	.37	Yes
9401RH-02	.050	1.75	.250	1.00	.41	.37	No
H9401RH-02*	.050	1.75	.250	1.00	.41	.37	Yes
9402LH-02	.050	1.75	N/A	1.00	N/A	.37	No
H9402LH-02*	.050	1.75	N/A	1.00	N/A	.37	Yes
9402RH-02	.050	1.75	N/A	1.00	N/A	.37	No
H9402RH-02*	.050	1.75	N/A	1.00	N/A	.37	Yes
9403LH-02**	.090	3.50	.365	1.00	1.125	1.50	No
H9403LH-02**	.090	3.50	.365	1.00	1.125	1.50	Yes
9403RH-02**	.090	3.50	.365	1.00	1.125	1.50	No
H9403RH-02**	.090	3.50	.365	1.00	1.125	1.50	Yes
9403BP-02***	.060	3.50	N/A	.75	N/A	N/A	Yes



For sizing and mounting information, please see our website at www.guden.com, and look for our invisible hinge calculator in the invisible hinge section. Many other sizes and finishes are available for quick shipment. Contact our customer service department for pricing and availability.

INVISIBLE HINGES

Part No.	Length	Finish
114	1.50	04, 26D
205	2.375	04, 26D
314	1.50	04, 26D

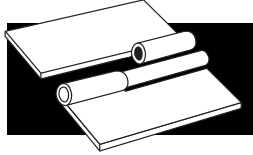


* Supplied from stock with 2 pre-punched .128 diameter holes.

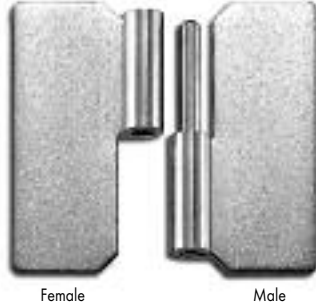
** Supplied with black vinyl pin handle cap.

*** Mounting backplate





SPECIALTY HINGES



No. 801
Right hand shown

Female

Male

Quick, easy and economical door removals are the benefits of Guden slip joint hinges. Custom sizes, constructions and hole patterns are also available.

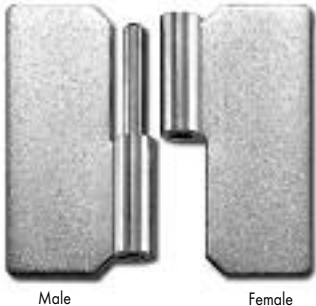
SLIP JOINT HINGES – NO HOLES

Leaf Thick. .050 Pin Dia. .120

Open Width*	SS Leaf & Pin	Steel Leaf & Pin	Alum w/SS Pin	Length
1.44	NHSS801LF	NHPS801LF	NHAL801LF	1.50
	NHSS801LM	NHPS801LM	NHAL801LM	
	NHSS801RF	NHPS801RF	NHAL801RF	
	NHSS801RM	NHPS801RM	NHAL801RM	

Leaf Thick. .080 Pin Dia. .187

Open Width*	SS Leaf & Pin	Alum w/SS Pin	Length
1.68	NHSS80220LF	NHAL80220LF	2.00
	NHSS80220LM	NHAL80220LM	
	NHSS80220RF	NHAL80220RF	
	NHSS80220RM	NHAL80220RM	



Male

Female

Leaf Thick. .072 Pin Dia. .125

Open Width*	Steel Leaf & Pin	Length
1.68	NHPS80220LF	2.00
	NHPS80220LM	
	NHPS80220RF	
	NHPS80220RM	

Leaf Thick. .075 Pin Dia. .187

Open Width*	Steel Leaf & Pin	Length
1.87	NHPS80225LF	2.50
	NHPS80225LM	
	NHPS80225RF	
	NHPS80225RM	



Female

Male

Series No. 802 &
No. 806
Right hand shown

Leaf Thick. .080 Pin Dia. .187

Open Width*	Steel Leaf & Pin	Length
2.00	NHPS80620LF	2.00
	NHPS80620LM	
	NHPS80620RF	
	NHPS80620RM	

Leaf Thick. .093 Pin Dia. .187

Open Width*	Steel Leaf & Pin	Length
2.50	NHPS80625LF	2.50
	NHPS80625LM	
	NHPS80625RF	
	NHPS80625RM	

Leaf Thick. .093 Pin Dia. .250

Open Width*	SS Leaf & Pin	Steel Leaf & Pin	Length
3.00	NHSS80630LF	NHPS80630LF	3.00
	NHSS80630LM	NHPS80630LM	
	NHSS80630RF	NHPS80630RF	
	NHSS80630RM	NHPS80630RM	



Male

Female

Series No. 802 &
No. 806
Left hand shown

Leaf Thick. .093 Pin Dia. .187

Open Width*	SS Leaf & Pin	Length
2.00	NHSS80230LF	3.00
	NHSS80230LM	
	NHSS80230RF	
	NHSS80230RM	

Leaf Thick. .075 Pin Dia. .187

Open Width*	SS Leaf & Pin	Length
2.50	NHSS80625LF	2.50
	NHSS80625LM	
	NHSS80625RF	
	NHSS80625RM	

* Open width when assembled.



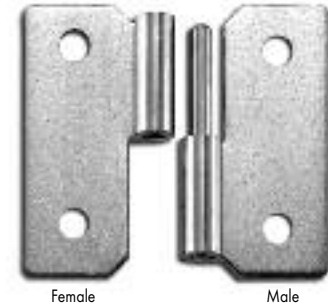


SLIP JOINT HINGES – WITH HOLES

Leaf Thick. .050 Pin Dia. .120

Open Width*	SS Leaf & Pin	Steel Leaf & Pin	Alum w/SS Pin	Length
1.44	WHSS801LF	WHNP801LF**	WHAL801LF	1.50
	WHSS801LM	WHNP801LM**	WHAL801LM	
	WHSS801RF	WHNP801RF**	WHAL801RF	
	WHSS801RM	WHNP801RM**	WHAL801RM	

No. 801
Right hand shown



Leaf Thick. .080 Pin Dia. .187

Open Width*	SS Leaf & Pin	Alum w/SS Pin	Length
1.68	WHSS80220LF	WHAL80220LF	2.00
	WHSS80220LM	WHAL80220LM	
	WHSS80220RF	WHAL80220RF	
	WHSS80220RM	WHAL80220RM	

Female Male

Leaf Thick. .072 Pin Dia. .125

Open Width*	Steel Leaf & Pin	Length
1.68	WHPS80220LF	2.00
	WHPS80220LM	
	WHPS80220RF	
	WHPS80220RM	

Leaf Thick. .075 Pin Dia. .187

Open Width*	Steel Leaf & Pin	Length
1.87	WHPS80225LF	2.50
	WHPS80225LM	
	WHPS80225RF	
	WHPS80225RM	



Male Female

Leaf Thick. .080 Pin Dia. .187

Open Width*	Steel Leaf & Pin	Length
2.00	WHPS80620LF	2.00
	WHPS80620LM	
	WHPS80620RF	
	WHPS80620RM	

Leaf Thick. .093 Pin Dia. .187

Open Width*	Steel Leaf & Pin	Length
2.50	WHPS80625LF	2.50
	WHPS80625LM	
	WHPS80625RF	
	WHPS80625RM	

Series No. 802 &
No. 806
Right hand shown



Female Male

Leaf Thick. .093 Pin Dia. .250

Open Width*	SS Leaf & Pin	Steel Leaf & Pin	Length
3.00	WHSS80630LF	WHPS80630LF	3.00
	WHSS80630LM	WHPS80630LM	
	WHSS80630RF	WHPS80630RF	
	WHSS80630RM	WHPS80630RM	

Leaf Thick. .093 Pin Dia. .187

Open Width*	SS Leaf & Pin	Length
2.00	WHSS80230LF	3.00
	WHSS80230LM	
	WHSS80230RF	
	WHSS80230RM	

Leaf Thick. .075 Pin Dia. .187

Open Width*	SS Leaf & Pin	Length
2.50	WHSS80625LF	2.50
	WHSS80625LM	
	WHSS80625RF	
	WHSS80625RM	

Series No. 802 &
No. 806
Left hand shown



Male Female

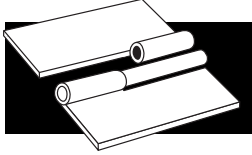
Leaf Thick. .093 Pin Dia. .250

Open Width*	SS Leaf & Pin	Length
3.00	9299LH-32***	3.00

Please go to www.guden.com for individual drawings with sizes and hole placements.

* Open width when assembled.
** Nickel-plated Pin.
*** Motor box hinge, stainless electropolished with 3 ctsk holes each leaf.



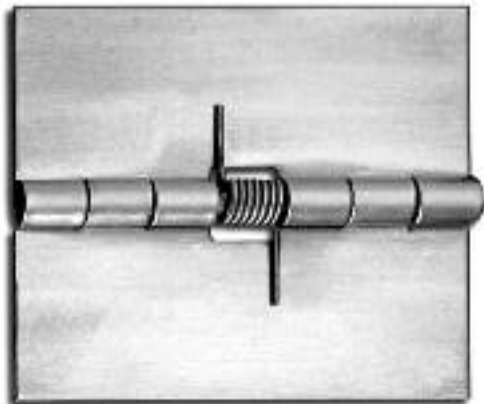


SPECIALTY HINGES

Hold doors open or closed with Gudun spring hinges. Butts are carried in stock for either surface or concealed mounting in several sizes, materials and finishes. Custom continuous and butt spring hinges are made to your individual specifications. **For more detailed information about dimensions and torques, see our accompanying Spring Hinge Design Form.**

SPRING HINGES - NO HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
NHPS1114	1.25	.75	.025	.062	Steel	None	Open
NHSTS1114	1.25	.75	.025	.062	Stainless	None	Open
NHPS1115	1.25	.75	.025	.062	Steel	None	Closed
NHSTS1115	1.25	.75	.025	.062	Stainless	None	Closed
NHPS1116	1.75	1.50	.035	.086	Steel	None	Open
NHSTS1116	1.75	1.50	.035	.086	Stainless	None	Open
NHPS1117	2.18	1.25	.050	.115	Steel	None	Open
NHSTS1117	2.18	1.25	.050	.115	Stainless	None	Open
NHPS1120	3.50	1.50	.040	.091	Steel	None	Open
NHSTS1120	3.50	1.50	.040	.091	Stainless	None	Open
NHPS1121	3.50	1.50	.040	.091	Steel	None	Close
NHSTS1121	3.50	1.50	.040	.091	Stainless	None	Close
NHPS1122	5.00	2.00	.050	.120	Steel	None	Open
NHSTS1122	5.00	2.00	.050	.120	Stainless	None	Open
NHPS1123	5.00	2.00	.050	.120	Steel	None	Close
NHSTS1123	5.00	2.00	.050	.120	Stainless	None	Close

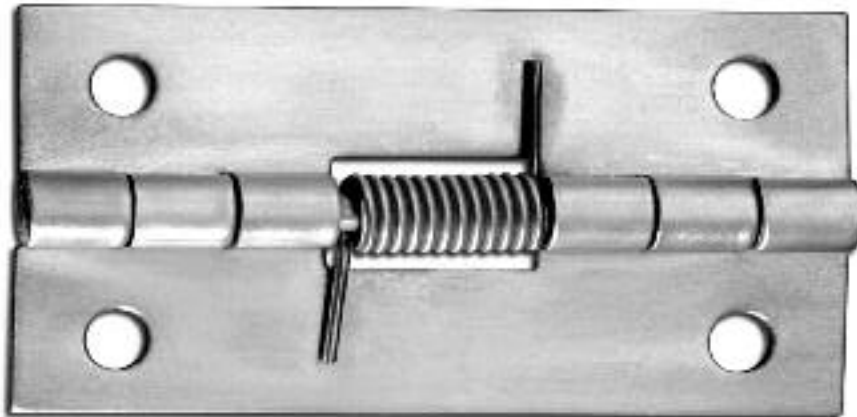


Spring loaded to open shown; for spring loaded to close versions, spring legs are on the opposite sides of the leaves



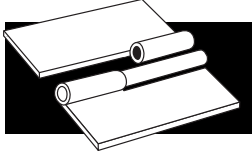
SPRING HINGES—WITH HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
1114-02	1.25	.75	.025	.062	Steel	Zinc	Open
STS1114	1.25	.75	.025	.062	Stainless	None	Open
1116-02	1.75	1.50	.035	.086	Steel	Zinc	Open
STS1116	1.75	1.50	.035	.082	Stainless	None	Open
1117-02	2.18	1.25	.050	.115	Steel	Zinc	Open
STS1117	2.18	1.25	.050	.115	Stainless	None	Open
1643-02	2.00	1.00	.040	.091	Steel †	Zinc	Open
1644-02	2.00	1.00	.040	.091	Steel †	Zinc	Closed
STS1644035	2.00	1.00	.035	.091	Stainless**	None	Closed
STS1643025	2.00	1.00	.035	.091	Stainless*	None	Open
STS1643035	2.00	1.00	.035	.091	Stainless**	None	Open
PS1120-02	3.50	1.50	.040	.091	Steel	Zinc	Open
STS1120	3.50	1.50	.040	.091	Stainless	None	Open
PS1121-02	3.50	1.50	.040	.091	Steel	Zinc	Close
STS1121	3.50	1.50	.040	.091	Stainless	None	Close
PS1122-02	5.00	2.00	.050	.120	Steel	Zinc	Open
STS1122	5.00	2.00	.050	.120	Stainless	None	Open
PS1123-02	5.00	2.00	.050	.120	Steel	Zinc	Close
STS1123	5.00	2.00	.050	.120	Stainless	None	Close



* .025 spring wire diameter.
** .035 spring wire diameter.

† Supplied with brass pin.



SPECIALTY HINGES

Our new spring hinges provide higher spring tensions using both thicker and multiple springs. The .060" thick leaves are heavier, and offered in steel or stainless, with or without holes. All the hinges are assembled with a .050" or .055" wire spring for more strength; the 5.375" and 8.75" versions are assembled with two springs to handle heavy-duty applications. Prototypes are available to qualified customers.



SPRING HINGES - WITH HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
WHPS1124	3.25	1.50	.060	.055	Steel	None	Open
WHPS1125	3.25	1.50	.060	.055	Steel	None	Closed
WHSTS1124	3.25	1.50	.060	.055	Stainless	None	Open
WHSTS1125	3.25	1.50	.060	.055	Stainless	None	Closed



SPRING HINGES - NO HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
NHPS1124	3.25	1.50	.060	.055	Steel	None	Open
NHPS1125	3.25	1.50	.060	.055	Steel	None	Closed
NHSTS1124	3.25	1.50	.060	.055	Stainless	None	Open
NHSTS1125	3.25	1.50	.060	.055	Stainless	None	Closed



SPRING HINGES - NO HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
NHPS1126	5.375	1.50	.060	.055	Steel	None	Open
NHPS1127	5.375	1.50	.060	.055	Steel	None	Closed
NHSTS1126	5.375	1.50	.060	.055	Stainless	None	Open
NHSTS1127	5.375	1.50	.060	.055	Stainless	None	Closed





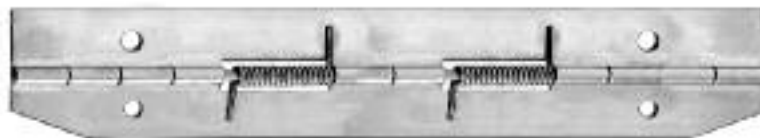
SPRING HINGES - WITH HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
WHPS1126	5.375	1.50	.050	.055	Steel	None	Open
WHPS1127	5.375	1.50	.050	.055	Steel	None	Closed
WHSTS1126	5.375	1.50	.050	.055	Stainless	None	Open
WHSTS1127	5.375	1.50	.050	.055	Stainless	None	Closed



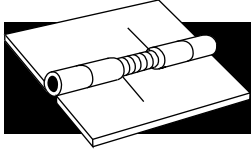
SPRING HINGES - NO HOLES

Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
NHPS1128	8.75	1.50	.050	.090	Steel	None	Open
NHPS1129	8.75	1.50	.050	.090	Steel	None	Closed
NHSTS1128	8.75	1.50	.050	.090	Stainless	None	Open
NHSTS1129	8.75	1.50	.050	.090	Stainless	None	Closed



SPRING HINGES - WITH HOLES

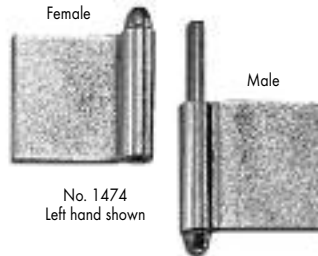
Part No.	Open Length	Width	Thickness	Pin	Material	Finish	Normal Loading
WHPS1128	8.75	1.50	.050	.090	Steel	None	Open
WHPS1129	8.75	1.50	.050	.090	Steel	None	Closed
WHSTS1128	8.75	1.50	.050	.090	Stainless	None	Open
WHSTS1129	8.75	1.50	.050	.090	Stainless	None	Closed



SPECIALTY HINGES

PLAIN STEEL FLAG HINGES

Part No.	Assembled Length	Leaf Width	Leaf Thickness	Pin Diameter
NHPS836*	2.00	.68	.050	.130
NHPS1474LF	2.37	1.20	.060	.156
NHPS1474LM	2.37	1.20	.060	.156
NHPS1474RF	2.37	1.20	.060	.156
NHPS1474RM	2.37	1.20	.060	.156



STAINLESS STEEL FLAG HINGES

Part No.	Assembled Length	Leaf Width	Leaf Thickness	Pin Diameter
NHSS1485F**	2.00	1.00	.050	.120
NHSS1485LM	2.00	1.00	.050	.120
NHSS1485RM	2.00	1.00	.050	.120



STAINLESS STRAP / T- HINGES

Item	Length	Material	Description
STRP0315RVA1	3.15	Polished Stainless	Flat, reversible w/ round holes
STRP0472RVA1	4.72	Polished Stainless	Flat, reversible w/ round holes
STRP0472RVB1	4.72	Polished Stainless	Reversible, high profile style w/ctsk holes

BIFOLD SCREEN DOOR HINGES—BRASS PLATED

Item	Length	Thickness	Panel Thickness
BIFOLD551-075	1.75	.048	.75 - 1.00
BIFOLD551-100	2.00	.058	1.00 - 1.125
BIFOLD551-125	2.00	.058	1.125 - 1.25



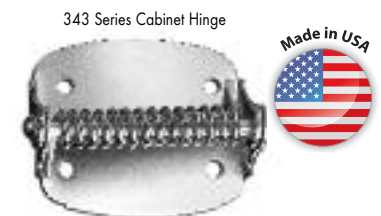
COVER HINGES

Part No.	Length	Width	Thickness	Pin	Material	Finish	Holes
1645-02	1.562	2.00	.050	.115	Steel	Zinc	2



CABINET SPRING HINGES

Part No.	Open Width	Open Length	Thickness	Pin	Material	Normal Finish	Normal Loading	Holes
343-1-14	1.61	1.11	.050	.120	Steel	Nickel	Open	4
343-1-03	1.61	1.11	.050	.120	Steel	Brass	Open	4



* Sold as a male/female set.

** Female is reversible for LM or RM.